# PEECO® E-SERIES





**For Hazardous Locations** 

Maximum pressure: 600 PSI | Maximum temperature: 300°F (STD) -150° to +1500°F available

## **MODEL EP-F Explosion-Proof Flow Switches**

Primary Construction Material: Carbon Steel or Stainless Steel

**Connection:** Flanged Top Mount

Standard Size: 2" 150# or 300# RF Flange

**Optional:** Any Size, Style & Rating **Line Size:** 2-1/2" and Larger **Setting Type:** Adjustable

• **Reliable.** PEECO flow actuated switches are simple mechanical devices. Movement and friction are quite minute, giving longer life with accurate repetition.

• **Positive.** Properly designed, there is nothing to interfere with the action. A change in flow conditions mandates the proper response from the PEECO Flow Actuated Electrical Switch.

**Capable.** Designed for your application with minimal pressure drop, the PEECO Flow Actuated Electrical Switch is completely field adjustable, available in any electrical rating desired, any type of connection, most metals, Teflon® and plastics. Explosion proof and non-explosion proof.

• Functional. Based upon the principle of direct actuation by the flow of pipe or duct media such as liquids, slurries, fine powders, etc. The PEECO Flow Actuated Electrical Switch will reliably indicated any change in flow conditions. PEECO Flow Actuated Electrical Switches are unique in the field of flow controls. They are not a standard shelf item, but are specifically designed to accommodate your application. Maintenance free in lines from 1/16" to 12 ft. or larger.

The explosion proof model EP-F is a rugged, heavy duty unit exceeding all UL Code requirements. Utilizing 1/4" thick Heat treated aluminum cover with 5 fully engaged threads, these units are designed to encapsulate any internal explosion. All E-Series models meet Class 1, Group D requirements for use in hazardous locations. The housing & cover are both made of heat treated aluminum T-356 and are epoxy coated (*for extra protection*). Other classes and groups are available. Conduit outlet: 1/2" NPT on all models; 3/4" and metric sizing available.

Actuated by flow - not pressure. No need to be concerned with minimum and maximum flow ... you state your requirements, PEECO will accommodate them. From -450° F to +1500° F. From high vacuum service to 600 psi. Fully field adjustable over the entire range (less than 10% dead band/differential between make and break).

The desired flow indication - increase, decrease, reverse - is transmitted mechanically from the line media by deflection of the paddle through the stem and bellows or flexure tube assembly, causing micro-switch actuation and resultant electrical contact for transmission of signal to whatever ultimate point desired.

Base travel of the stem is 1/4" (E Model). Standard Micro-switch travel is approximately .005"

#### STANDARD MATERIALS OF CONSTRUCTION:

Cover: Heat Treated Aluminum 356-T6
Housing: Heat Treated Aluminum 356-T6
Body: Carbon Steel, 416SS or 316SS
Bellows: Seamless 321 Stainless Steel
Stem Paddle: 302, 303 Stainless Steel

**Bearings:** 440C Stainless Steel Micro Ball

Name Plates: Aluminum

Micro Switch: 15A, 125-250-480 VAC SPDT 1/2 A., 125 VDC



For Sales & Support Contact:

NORTHEAST CONTROLS INCORPORATED

Tel: 1-201-419-6111 | Fax: 1-201-419-6109 | sales@peecoflowswitch.com

www.peecoflowswitch.com

### PEECO MODEL EP-F

#### **COMMON OPTIONS & ADDERS**

Cover: Stainless Steel Housing: By Application

316SS, Teflon, Polypropylene, Kel-F, Kynar, Inconel, PVC **Body:** Nickel Plated SS, Teflon, Polypropylene, Kynar, PVC **Bellows:** MOST METALS, Teflon, Kynar, Polypropylene, PVC **Stem Paddle:** 

440C Stainless Steel Micro Ball **Bearings:** 

**Name Plates:** Stainless Steel

**Micro Switch:** 400F, 10A. 125 VDC, Hermetically Sealed, Environment Proof, 600 VAC, 25A, DPDT, and many others. Silver Brazing Alloy:

Copper - 15.5%, Silver - 50%, ZINC - 16.5%, Cadmium - 18%. Cadmium free and Copper free Alloys are available.



DPDT STACKED SWITCHES



**BI-DIRECTIONAL SWITCHES** 



STAINLESS STEEL COVER



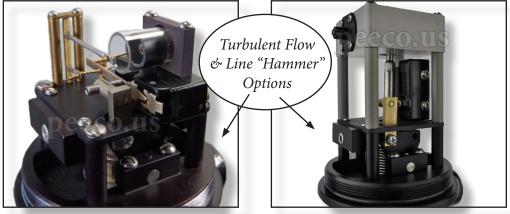
HIGH VELOCITY FLOW



HIGH VELOCITY FLOW



LOW FLOW RATES



DASHPOTS (Retro-kits available)



STEM DAMPENERS



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**HIGH TEMPERATURES**